

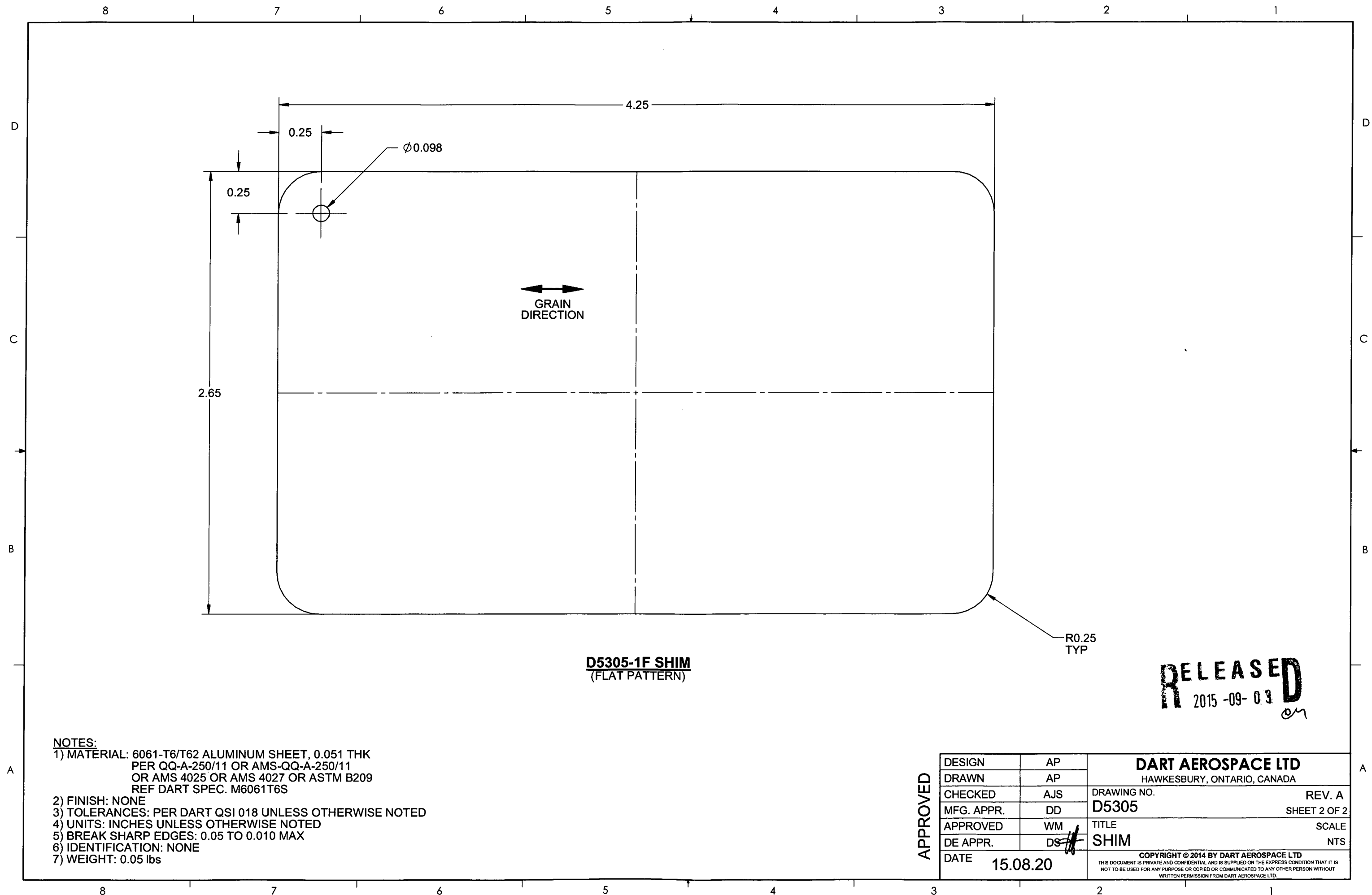
D5305-1 SHIM
(MAKE FROM D5305-1F)

RELEASED
2015-09-03
EW 15-624

- NOTES:**
- 1) MATERIAL: MAKE FROM D5305-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER QSI 005 4.2.1
PAINT WHITE PER QSI 005 4.2.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.05 lbs

APPROVED

A	NEW ISSUE		AP	15.08.20
REV.	DESCRIPTION		BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AP			
CHECKED	AJS	DRAWING NO.	REV. A	
MFG. APPR.	DD	D5305	SHEET 1 OF 2	
APPROVED	WM	TITLE	SCALE	
DE APPR.	DS	SHIM	NTS	
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D5305-1F SHIM
(FLAT PATTERN)

R0.25
TYP

RELEASED
2015-09-03
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- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.051 THK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC. M6061T6S
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.05 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.05 lbs

APPROVED	DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AP		
	CHECKED	AJS	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5305	SHEET 2 OF 2
	APPROVED	WM	TITLE	SCALE
	DE APPR.	DS	SHIM	NTS
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